



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		849040A17	PARTIAL ENGINE ASSEMBLY	1		1
1	889	821275A 2	CYLINDER BLOCK ASSEMBLY	1		1.5
2	19	94140	PLUG-Camshaft	1		
3	22	47540	PLUG-Hex Socket (.375-18 Steel)	2		
4	17	72382	PIN-Dowel	2	(Flywheel Housing)	
5	19	840184	PLUG-Expansion (SS)	1	(Block Off Oil Pump Gallery)	
6	22	64013	REDUCER (.375 x .125)	1		
7	22	32802 2	PLUG-Pipe (.125-27 Brass)	4		
8	22	36382	PLUG-Pipe (.250-18 Brass)	3		
9	22	69300	PLUG-Expansion	8		
10	22	32561	PLUG-Socket Head (.250-18 Ste	5		
11	17	35312	PIN-Dowel	2	(Timing Cover)	
12	17	52190	PIN-Dowel	4	(Cylinder Head)	
13		18681 1	CAP-Main (Steel)	4		
13		18681 2	CAP-Main (Steel)	1	(Rear)	
14	16	822959	STUD KIT-Main Cap	1		
15	16	816252	STUD	10	(4.400)	
15	16	816253	STUD	10	(3.620)	
16	12	816258	WASHER	20		
17	11	816255	NUT-Main Cap	20		
18	11	816257	NUT (Special)	18	(Windage Tray)	
19	16	816254	STUD (Special)	9	(Windage Tray)	
20	23	85684	BEARING SET-Camshaft	1		5
21	496	849325	CAMSHAFT	1		5
22		822834A 4	ROLLER TAPPET PAIR	8		5
-	27	840277A 1	GASKET SET-Engine Overhaul	1		